



2022 Award for Excellence in environmental, health, safety and security

Cenovus Energy **Lima Refinery** **Lima, Ohio**

Safety was the driver of an innovative program at Cenovus Energy Lima Refinery to help prevent incidents during the facility's 2021 fall turnaround, and to bolster their safety culture. Lima's Turnaround Audit Program paired technical and non-technical employees conducting field safety audits during the 2021 South Complex Turnaround. The program helped to prevent safety incidents, particularly near misses. Because of the Turnaround Audit Program's success, the site plans to establish a permanent monthly audit program.

The Ohio Chemistry Technology Council recently announced the recipients of their Annual Awards for Excellence which recognizes Ohio chemical companies who have demonstrated exceptional performance in environmental, health, safety and security over the previous year. Awards were presented to 24 facilities from around Ohio, all of which had significant contributions and achievements in 2021.