



2022 Award for Excellence in environmental, health, safety and security

INEOS Nitriles USA LLC **Lima, Ohio**

INEOS strives for continual improvements in their Safety, Health and Environmental programs. The Lima site had a specific target related to safety in that they wanted to strengthen their safety culture to achieve another year with zero injuries like 2020. This was going to require everyone working together due to a large-scale fall turnaround that involved many high-risk jobs. What was unique about this turnaround was it was the largest outage since 1997 for the site and included a complete replacement of the Recovery Column, approximately 120' tall, which was original to the construction of #2 Acrylo unit in 1966.

The Ohio Chemistry Technology Council recently announced the recipients of their Annual Awards for Excellence which recognizes Ohio chemical companies who have demonstrated exceptional performance in environmental, health, safety and security over the previous year. Awards were presented to 24 facilities from around Ohio, all of which had significant contributions and achievements in 2021.