## Kraton Corporation - Belpre, Ohio

As part of the safety journey of continual improvement toward Zero Harm, the Kraton Belpre site has developed and implemented a Critical Thinking program for all site employees and contractors. Critical thinking is integrated in the employee training and the on-going safety processes. Contractor orientation is inclusive of the same Critical Thinking elements. Stop Points are a key component of the Critical Thinking process, and can be called by any person working at the site, regardless of rank. Stop Points are evaluated, reviewed, and discussed as part of training, operations, maintenance, and capital projects. To be successful in safety, every person on the Kraton Belpre site is encouraged to be a positive safety contributor and engage the Critical Thinking process for every task, every day, and be empowered to stop the work to assure all safety principles are being met.